



WARNING!

1.877.FASTOYS

TRINITY RACING DOES NOT TAKE RESPONSIBILITY FOR DAMAGES THAT MAY OCCUR DURING OPERATION OF YOUR VEHICLE UNDER IMPROPER JET SETTINGS. IT IS THE FINAL RESPONSIBILITY OF THE OWNER/RIDER TO ADJUST JETTING TO SPECIFIC RIDING CONDITIONS AND ELEVATION BEFORE RIDING.

PLEASE FOLLOW ALL OF THESE INSTRUCTIONS CAREFULLY.

POLARIS 525 OUTLAW EXHAUST INSTRUCTIONS

PLEASE CHECK BOX FOR FOLLOWING ITEMS:

- 2 Head Pipes
- 2 Mid-Sections
- 1 Silencer
- 4 8mm x 20mm Bolts
- 2 8mm x 30mm Bolts
- 2 8mm flat washers
- 2 8mm nuts
- 2 Main Jets
- 1 Pilot Jet
- 1 Instruction Sheet w/ Jetting Specs
- 6 5mm x 16mm Bolts
- 6 5mm lock washers
- 1 Muffler End-Cap

INSTALLATION INSTRUCTIONS

Save your stock parts. Some will be used for installation of new pipe (ie; front frame mounts, springs, etc).

1. Remove your stock exhaust system.
2. Place header pipes into place and use the stock header springs to hold it in place.
3. Place the mid-sections into place.
4. Place the silencer into place and bolt it to the mid-section using (4) 8mm x 20mm bolts.
5. Use the two 8mm x 30mm bolts to secure silencer to frame with washers and nuts.
6. Install Muffler End-Cap onto the muffler using the supplied 5mm bolts and lock washers
7. Go over the complete system and tighten all the nuts and bolts before starting the bike.
8. Re-jetting is REQUIRED when adding performance parts to the bike (ie. pipe, filter kit, motor mods, etc...).
9. Do a spark plug test to see if your bike is running lean or fat and adjust the jetting accordingly.
10. After your first ride please re-check all the hardware tightness.

JETTING SPECIFICATIONS

Jetting specs provided are for a stock motor with a Trinity Racing Stage IV Exhaust System at sea level. Other performance mods to your bike usually require changes in jetting. Final jetting is the customer's responsibility.

MAIN JET	PILOT JET	CLIP POSITION	NEEDLE	AIRBOX
158	48	#5	Stock	Stock
165	48	#5	Stock	Remove Lid

THANK YOU FOR YOUR BUSINESS. HAVE A FUN AND SAFE RIDE!