



FINAL JETTING IS THE RESPONSIBILITY OF THE OWNER/RIDER AND NOT THAT OF TRINITY RACING.

Due to the variable riding conditions and limitations of the powdercoating process, Trinity Racing cannot guaranty the optional powdercoated colors life expectancy on our billet accessories.

PLEASE FOLLOW ALL OF THESE INSTRUCTIONS CAREFULLY. RAPTOR 660 SLIP-ON EXHAUST SYSTEM

PLEASE CHECK BOX FOR FOLLOWING ITEMS:

- 1 ASSEMBLED SLIP-ON EXHAUST
- 1 MUFFLER CLAMP
- 1 JET KIT
- 6 5mm x 16mm Bolts
- 6 5mm lock washers
- 1 Muffler End-Cap

INSTALLATION INSTRUCTIONS

Save your stock parts. Some will be used for installation of new pipe (ie; front frame mounts, springs, etc).

1. Remove the back half of your stock exhaust system without removing the header pipes.
2. Bolt on the new slip-on exhaust
3. Slide the billet clamp over the muffler to the desired spot and clamp it down with 8mm x 80mm bolt.
4. Install Muffler End-Cap onto the muffler using the supplied 5mm bolts and lock washers
5. Go over the complete system and tighten all the nuts and bolts before starting the bike.
6. Re-jetting is required when adding performance parts to the bike (ie. pipe, filter kit, motor mods, etc..).
7. Do a spark plug test to see if your bike is running lean or fat and adjust the jetting accordingly.
8. After your first ride please re-check all the hardware tightness.

JETTING SPECIFICATIONS

Jetting specs provided are for a stock motor with a Trinity Racing Stage IV Exhaust System at sea level. Other performance mods to your bike usually require changes in jetting. Final jetting is the customer's responsibility.

MAIN JET		PILOT JET	CLIP POSITION	NEEDLE	FUEL/AIR SCREW	AIRBOX
Left	Right					
160	165	Stock	#3	Stock	2.0-2.5 Turns	Stock Lid
167.5	172.5	Stock	#4	Stock	2.0-2.5 Turns	Modified Lid
175	160	Stock	#4	Stock	2.5-3.0 Turns	K&N / No Lid

THANK YOU! HAVE A FUN AND SAFE RIDE!

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