



FINAL JETTING IS THE RESPONSIBILITY OF THE OWNER/RIDER AND NOT THAT OF TRINITY RACING.

PLEASE FOLLOW ALL OF THESE INSTRUCTIONS CAREFULLY.

## TRX450R SLIP-ON EXHAUST SYSTEM

PLEASE CHECK BOX FOR FOLLOWING ITEMS:

- 1 ASSEMBLED SLIP-ON EXHAUST
- 1 MUFFLER CLAMP
- 1 8mm x 120mm bolt
- 1 JET KIT
- 2 Pilot Jets
- 6 5mm x 16mm Bolts
- 6 5mm lock washers
- 1 Muffler End-Cap

### INSTALLATION INSTRUCTIONS

Save your stock parts. Some will be used for installation of new pipe (ie; front frame mounts, springs, etc).

1. Remove the back half of your stock exhaust system without removing the header pipes.
2. Bolt on the new slip-on exhaust
3. Slide the billet clamp over the muffler to the desired spot and clamp it down with 8mm x 80mm bolt.
6. Install Muffler End-Cap onto the muffler using the supplied 5mm bolts and lock washers
4. Go over the complete system and tighten all the nuts and bolts before starting the bike.
5. Re-jetting is required when adding performance parts to the bike (ie. pipe, filter kit, motor mods, etc...).
6. Do a spark plug test to see if your bike is running lean or fat and adjust the jetting accordingly.
6. After your first ride please re-check all the hardware tightness.

### JETTING SPECIFICATIONS

Jetting specs provided are for a stock motor with a Trinity Racing Stage IV Exhaust System at sea level. Other performance mods to your bike usually require changes in jetting. Final jetting is the customer's responsibility.

MAIN JET	PILOT JET	CLIP POSITION	NEEDLE	FUEL/AIR SCREW	AIRBOX
172-175	45	#3	Stock	2 1/2	Remove Lid
175-178	48	#3-4	Stock	2 1/2	No Lid/K&N

\* 2006 or newer models - You must use a shim to adjust the needle ( included )

## THANK YOU! HAVE A FUN AND SAFE RIDE!

TRINITY RACING • 9242 HYSSOP DRIVE, RANCHO CUCAMONGA, CA. 91730 • 909.373.1337