



WARNING!

1.877.FASTOYS

TRINITY RACING DOES NOT TAKE RESPONSIBILITY FOR DAMAGES THAT MAY OCCUR DURING OPERATION OF YOUR VEHICLE UNDER IMPROPER JET SETTINGS. IT IS THE FINAL RESPONSIBILITY OF THE OWNER/RIDER TO ADJUST JETTING TO SPECIFIC RIDING CONDITIONS AND ELEVATION BEFORE RIDING.

Due to the variable riding conditions and limitations of the powdercoating process, Trinity Racing cannot guaranty the optional powdercoated colors life expectancy on our billet accessories.

PLEASE FOLLOW ALL OF THESE INSTRUCTIONS CAREFULLY.

RAPTOR 250 EXHAUST INSTRUCTIONS

PLEASE CHECK BOX FOR FOLLOWING ITEMS:

- | | |
|--------------------------------------|--------------------|
| 1 Head Pipe (Stainless) | 6 5mm x 16mm Bolts |
| 1 Mid-Section (Stainless) | 6 5mm lock washers |
| 1 Silencer (Aluminum) | 1 Muffler End-Cap |
| 1 Billet Aluminum Clamp | |
| 1 Header Flange | |
| 4 8mm x 20mm Bolts | |
| 1 Main Jet #145 | |
| 1 Pilot Jet #27.5 | |
| 1 Instruction Sheet w/ Jetting Specs | |
| 1 8mm x 60mm bolt | |

INSTALLATION INSTRUCTIONS

Save your stock parts. Some will be used for installation of new pipe (ie; front frame mounts, springs, etc).

1. Remove your stock exhaust system.
2. Place header pipe into place and use the stock header bolts to hold it in place. Do not completely tighten bolts yet (should point out to the right side of the quad).
3. Place the mid-section into place.
4. Place the silencer into place and bolt it to the mid-section using (4) 8mm x 20mm bolts & bolt muffler to chassis with supplied billet aluminum clamp and 8mm x 60mm bolt.
5. Install Muffler End-Cap onto the muffler using the supplied 5mm bolts and lock washers
6. Go over the complete system and tighten all the nuts and bolts before starting the bike.
7. Re-jetting is REQUIRED when adding performance parts to the bike (ie. pipe, filter kit, motor mods, etc...).
8. Do a spark plug test to see if your bike is running lean or fat and adjust the jetting accordingly.
9. (2006 or Newer) Install Needle washer.
10. After your first ride please re-check all the hardware tightness.

THANK YOU FOR YOUR BUSINESS. HAVE A FUN AND SAFE RIDE!